



CERTIFICATION

about the manufacturer's qualification for welding stainless steel

DVS ZERT-ISO17660-HQ-2023.0016.001

DVS ZERT GmbH hereby certifies that the manufacturer

**Bettels Betonfertigteile GmbH
Zum Südkai 24
26723 Emden
Germany**

has the necessary specialists and devices
to carry out welding work on reinforcing steel according to

DIN EN ISO 17660-2:2006-12

to the extent indicated on the back.

validity: 2024-01-29 until 2027-01-28

Düsseldorf, 2024-01-29
place and date of issue

Hoyten
lead auditor

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. Gurschke
Head of test body





scope

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welding processes:

(reference number according to DIN EN ISO 4063)

135 - Metal active gas welding

materials:

B500 according to DIN 488 and the applicable MVV-TB or general building authority approval.

joint types:

(according to DIN EN ISO 17660)

The certificate is valid for cross joints as well as lap joints.

responsible welding coordinator:

(title, first name, last name, qualification, birthday)

Götze, Danny (welding specialist, external)

born on: 1972-02-25

representative:

(title, first name, last name, qualification, birthday)

Plümper, Stefan (IWS)

born on: 1966-10-10

remarks:

The conditions of the welding procedure tests and welding instructions must be verified for the specified types of joints.

Work tests must be carried out and documented for non-load-bearing welded joints in accordance with DIN EN ISO 17660-2.

General Provisions

The General Terms and Conditions of DVS ZERT GmbH apply in the currently valid version.

